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## High-Intensity Ultrasound-Assisted Low-Temperature Formulation of Lanthanum Zirconium Oxide Nanodispersion for Thin-Film Transistors

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**SUBJECTS:** Thin films, Oxides, ▾

### Abstract

The process complexity, limited stability, and distinct synthesis and dispersion steps restrict the usage of multicomponent metal oxide nanodispersions in solution-processed electronics. Herein, sonochemistry is employed for the *in situ* synthesis and formulation of a colloidal nanodispersion of high-permittivity ( $\kappa$ ) multicomponent lanthanum zirconium oxide (LZO:  $\text{La}_2\text{Zr}_2\text{O}_7$ ). The continuous propagation of intense ultrasound waves in the aqueous medium allows the generation of oxidant species which, on reaction, form nanofragments of crystalline LZO at  $\sim 80^\circ\text{C}$ . Simultaneously, the presence of acidic byproducts in the vicinity promotes the formulation of a stable as-prepared LZO dispersion. The LZO thin film exhibits a  $\kappa$  of 16, and thin-film transistors (TFTs) based on LZO/indium gallium zinc oxide operate at low input voltages ( $\leq 4\text{ V}$ ), with the maximum mobility ( $\mu$ ) and on/off ratio ( $I_{\text{on}}/I_{\text{off}}$ ) of  $5.45 \pm 0.06\text{ cm}^2\text{ V}^{-1}\text{ s}^{-1}$  and  $\sim 10^5$ , respectively. TFTs based on the compound dielectric LZO/ $\text{Al}_2\text{O}_3$  present a marginal reduction in leakage current, along with enhancement in  $\mu$  ( $6.16 \pm 0.04\text{ cm}^2\text{ V}^{-1}\text{ s}^{-1}$ ) and  $I_{\text{on}}/I_{\text{off}}$  ( $\sim 10^5$ ). Additionally, a  $3 \times 3$  array of the proposed TFTs exhibits appreciable performance, with a  $\mu$  of  $3\text{--}6\text{ cm}^2\text{ V}^{-1}\text{ s}^{-1}$ , a threshold voltage of  $-0.5$  to  $0.8\text{ V}$ , a subthreshold swing of  $0.3\text{--}0.6\text{ V dec}^{-1}$ , and an  $I_{\text{on}}/I_{\text{off}}$  of  $1\text{--}2.5 (\times 10^6)$ .

